



**City of Goldsboro  
Water Reclamation Facility**

**PERFORMANCE ANNUAL  
REPORT**

**July 2021 to June 2022**

Justin Bauer  
Jbauer@GoldsboroNC.gov



## Table of Contents

<b>General Information -----</b>	<b>1</b>
<b>Description of Wastewater Treatment Process -----</b>	<b>2</b>
<b>Performance -----</b>	<b>7</b>
<b>Notification -----</b>	<b>8</b>
<b>Certification -----</b>	<b>8</b>

### **General Information: City of Goldsboro Water Reclamation Facility**

**Date:** July 2021 to June 2022

**Responsible Entity:** Robert Sherman/Public Utilities Director

**Operator in Responsible Charge/Contact:** Justin Bauer/Superintendent

**Applicable Permits:** NC0023949 - Water Reclamation Facility/Wetlands  
WQ0017791 - Reuse/Reclaimed Water

## **Description of City of Goldsboro Water Reclamation Facility: (Outfall 001)**



**Wastewater is routed through the mechanical filter screen at the Westbrook Road Pump Station. Large solids in the flow are caught on the screen, and are automatically raked off into a screw conveyor. The conveyor dewateres the solids as they are discharged into a dumpster adjacent to the structure. The solids are hauled from the pump station on a regular basis for disposal at the landfill.**

**Wastewater is pumped to the treatment plant from Westbrook Road Pump Station and is discharged into the Influent Structure. The influent flow is measured through a Parshall flume with flow rate indicated on the local instrument panel. The flow rate signal is transmitted to the SCADA system in the WRF Operations Building.**

**During high influent flows, part or all of the influent flow can be diverted from the Influent Structure and be diverted to Equalization Pond No. 1 for temporary storage. Opening the equalization gate allows control of the amount of flow temporarily diverted to the equalization pond. Once influent flows return to normal, stored wastewater is returned to the Influent Structure by operation of the Equalization Pond Pumps.**

**A concrete diverter separates the influent flow from the Parshall flume and the influent weirs equally into two grit chambers. The grit chambers are aerated, creating a turbulence that keeps organic matter in suspension while allowing heavier inorganic matter to settle to the bottom of the tank. The heavier solids (sand, coffee grounds, cinders etc.) are pumped by airlift to Equalization Pond # 1 for disposal. The removal of grit helps reduce wear on downstream process units caused by the abrasive nature of the material removed.**

**The wastewater then flows through four smaller Parshall flumes, which evenly separates the flow to the four Aerator/Clarifier Splitter Boxes, located adjacent to the Aeration/Clarifier Basins. Depending on which particular process is being utilized, fiberglass stop plates in the Aeration/Clarifier Basin/Clarifier Splitter Boxes are used to split the flow and discharge into three different areas of the Aeration Basin. These areas are designated as Main Channel Aeration Zone, Main Channel Anoxic Zone, and BPR Chambers. These areas are controlled to create Aerobic, Anoxic, or Anaerobic environments.**



**A diffused air system is utilized for transferring oxygen to the wastewater. Networks of membrane diffusers are installed within the main aeration channel. When air is diffused through the network, millions of tiny air bubbles rise to the surface and transfer oxygen to the contents of the tank.**

**The Biological Phosphorus Removal (BPR) process was developed to remove phosphorus through modifying environmental conditions in biological treatment systems. BPR is accomplished by exposing organisms in the system to anaerobic, anoxic, and aerobic conditions in a manner that enhances growth of the types of organisms capable of storing large amounts of phosphorus in their cells. Subsequent removal of those cells from the wastewater also removes the stored phosphorus and can produce low concentrations of that element in the wastewater without resorting to chemical treatment.**



**The Biological Nitrogen Removal process also takes place in the Aeration basins. This process works hand in hand with the Biological Phosphorus Removal process. This is accomplished by exposing the organisms to aerobic and anoxic conditions in the Aeration basins, which promotes Nitrification and Denitrification, which in turn removes the Nitrogen from the wastewater.**







The Aeration basins discharge to a Clarifier influent control box and then from the control box to the center of the Clarifier basin. As the wastewater flows toward the Clarifier effluent weirs, the solids in the flow settle to the bottom of the tank. The Clarifier liquid flows over the effluent weirs for discharge to the Effluent Control Box. The settled sludge is removed from the Clarifiers by hydraulic differential created by the RAS Pump Station. A portion of the activated sludge is returned to the aeration basins and the remaining portion is removed from the system as waste activated sludge (WAS).

WAS is wasted to a one million gallon (MG) Biosolids Storage Tank prior to dewatering and composting the dewatered biosolids with chipped vegetative waste creating a “Class A Exceptional Quality” compost.

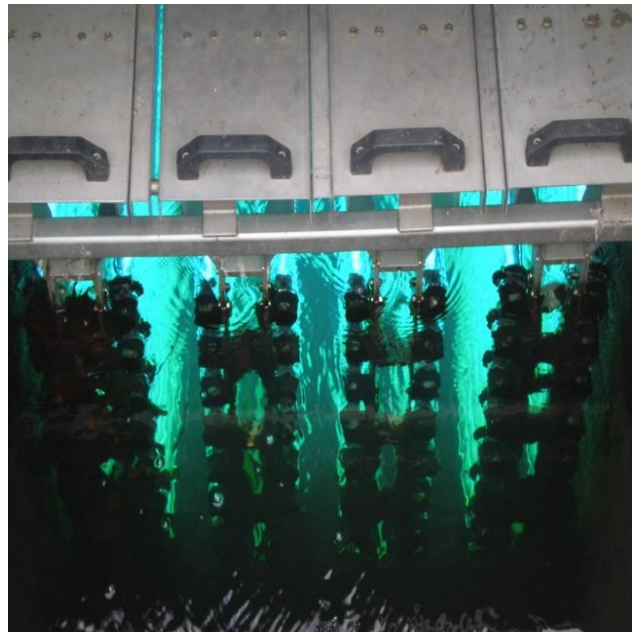
The Clarifier wastewater flows to the Traveling Bridge Sand Filter from the Clarifier Effluent. The Sand Filter is a continuous rapid-rate down flow gravity filter. This type of sand media filter enhances solids removal, reduces turbidity, removes chemical precipitate, reduces toxic chemicals and reduces BOD, COD, and TOC related to suspended solids. The influent floods the filter bed via the multiple inlet ports from the influent channel. The influent flows downward through the granular media and porous plates. Filtrate passes through the effluent/backwash port and into the channel. A traveling bridge contains and supports the backwash hood, which moves across the filter bed and automatically backwashes each cell while the remaining cells continue filtering the influent.







**The sand filter effluent bypasses the existing chlorine contact chamber and is disinfected with ultraviolet light (Sodium Hypochlorite and Sodium Bisulfite are used as an emergency back-up for disinfection and dechlorination if ever the ultraviolet light system fails). The disinfected effluent then passes through a Parshall flume and a cascade step aerator, then it is discharged by gravity to the Neuse River at Pipe 001. An effluent flood pump station pumps to the Neuse River during high plant and river flow conditions.**





## **Reclaimed Water and Constructed Wetlands (Outfall 002)**

The City of Goldsboro operates a water reclamation facility for treating wastewater with a permit to discharge treated effluent directly to the Neuse River. In an effort to reduce the amount of nutrients discharged to the river, the City has initiated projects finding alternate uses for the highly treated effluent from the WRF.



A Reclaimed Water (non-potable) Pump Station pumps reclaimed water for three separate uses: for wash water on the belt filter presses in the Dewatering Building; for irrigation purposes; and to the constructed wetlands. After the reclaimed water is used to clean belt filter press, it is returned to the head of the plant for more treatment. Some of the reclaimed water is pumped to an off-site storage tank for irrigation of the city's golf course and to 114-acres of farmlands. There is also a portion of reclaimed water that is sent to 40-acres of constructed wetlands for further "polishing" treatment through a series of cells containing aquatic plants. The effluent from the constructed wetlands is discharged back to the river at Pipe 002. All reclaimed water receives ultraviolet light and chlorine for disinfection. The constructed wetlands effluent is de-chlorinated with Sodium Bisulfate prior to discharge.

## **Wastewater Pump Stations**

The City has twenty-six (26) wastewater pump stations to pump wastewater collected by gravity sewer lines throughout the City of Goldsboro to the Water Reclamation Facility for treatment. These pump stations consist of motors, pumps, and pump controls. When wet wells begin to fill with wastewater, the pump controls turn the pumps on to move the wastewater towards the Water Reclamation Facility. All city pump stations are monitored from the Water Reclamation Facility by a telemetry system or by dialer system.





**Performance: (July 1, 2021 to June 30, 2022)**

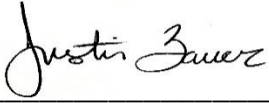
<b><u>Pipe 001 (WRF Utilization)</u></b>	<b><u>Pipe 002 (Constructed Wetlands)</u></b>	<b><u>Reclaimed Wastewater</u></b>
<b>July 2021 Compliant</b>	<b>July 2021 Compliant</b>	<b>July 2021 Compliant</b>
<b>August 2021 Compliant</b>	<b>August 2021 Compliant</b>	<b>August 2021 Compliant</b>
<b>September 2021 Compliant</b>	<b>September 2021 Compliant</b>	<b>September 2021 Compliant</b>
<b>October 2021 Compliant</b>	<b>October 2021 Compliant</b>	<b>October 2021 Compliant</b>
<b>November 2021 Compliant</b>	<b>November 2021 Compliant</b>	<b>November 2021 Compliant</b>
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<b>January 2022 Compliant</b>	<b>January 2022 Compliant</b>	<b>January 2022 Compliant</b>
<b>February 2022 Compliant</b>	<b>February 2022 Compliant</b>	<b>February 2022 Compliant</b>
<b>March 2022 Compliant</b>	<b>March 2022 Compliant</b>	<b>March 2022 Compliant</b>
<b>April 2022 Compliant</b>	<b>April 2022 Compliant</b>	<b>April 2022 Compliant</b>
<b>May 2022 Compliant</b>	<b>May 2022 Compliant</b>	<b>May 2022 Compliant</b>
<b>June 2022 Compliant</b>	<b>June 2022 Compliant</b>	<b>June 2022 Compliant</b>

**Notification:**

**The Performance Annual Report for the Water Reclamation Facility along with the Performance Annual Report for the Collection System will be made available to the public at the Public Works Complex office and at the City of Goldsboro Water Reclamation Facility. The City is notifying citizens of the availability of these Performance Annual Reports by sending a printed message on the water bills. In addition, the Performance Annual Report is available on the City website.**

**Certification:**

**I certify under penalty of law that this report is complete and accurate to the best of my knowledge. I further certify that this report has been made available to the users or customers of the named system and that those users have been notified of its availability.**



**Justin Bauer**  
**Responsible Person in Charge**  
**Superintendent**  
**City of Goldsboro Water Reclamation Facility**

**7/21/2022**

**Date**



# City of Goldsboro

P.O. Drawer A  
North Carolina  
27533-9701

## Performance Annual Report

### **I. General Information**

*Facility/System Name:* City of Goldsboro Sanitary Sewer Collection System

*Responsible Entity:* City of Goldsboro- Richard E. A. Fletcher III, Public Works Director

*Person in Charge/Contact:* Kenneth Spencer

*Applicable Permit(s):* Goldsboro Waste Treatment – NC0023949;  
Collection Permit – WQCS 00023

*Description of Collection System or Treatment Process:*

Gravity Flow Collection System

### **II. Performance**

*Text Summary of System Performance, July 1, 2021 to June 30, 2022*

There were three (3) reportable sanitary sewer discharges and one (1) non-reportable sanitary sewer discharge during the period of July 1, 2021 to June 30, 2022.

*List (by month) any violations of the permit conditions or other environmental regulations. Monthly list should include discussion of any environmental impacts and corrective measures taken to address the violations.*

On July 12, 2021, a non-reportable spill of approximately 100 gallons occurred at 600 Windsor Creek Pwky. Spill was cleaned up with no sewer reached surface waters.

On February 21, 2022, a reportable spill of approximately 60 gallons occurred at 415 N. Spence Ave with approximately 15 gallons reaching a catch basin that drains to Stoney Creek. The spill was caused by large amount of debris in the line. DEQ was notified and no environmental impacts were noted.

On March 3, 2022, a reportable spill of approximately 1400 gallons occurred at 426 W. Pine St. with approximately 100 gallons reaching a ditch that drains to Little River. The spill was caused by grease build up in the line. DEQ was notified and no environmental impacts were noted.

On June 15, 2022, a reportable spill of approximately 200 gallons occurred at 901 S John St. with approximately 100 gallons reaching the Big Ditch. The spill was caused by buildup of rags and other debris. DEQ was notified and no environmental impacts were noted.



### **III. Notification**

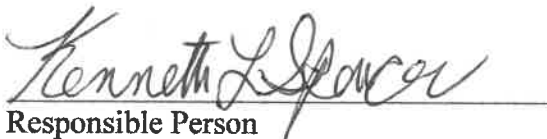
*State how this report has been made available to availability users or customers of the system and how those users have been notified of its availability.*

The following notice was printed on customer's utility billings:

**The Sanitary sewer annual performance report may be viewed at the City of Goldsboro Public Works Department, 1601 N. Clingman St., Phone 734-8674, and at our website, [www.goldsboronc.gov](http://www.goldsboronc.gov).**

### **IV. Certification**

I certify under penalty of law that this report is complete and accurate to the best of my knowledge. I further certify that this report has been made available to users or customers of the named system and that those users have been notified of its availability.



Responsible Person

Kenneth Spencer

Title: Collections Operations Manager

Entity: City of Goldsboro

2022 JUL 07  
Date